



Belt Tensioner Installation Instructions:

1. Release belt tension from stock tensioner and remove.
2. Install Katech tensioner with provided stanchions if required (see below).

Corvette C5/C6	No
2004-2007 CTS-V	No
1998-2002 Camaro/Firebird	Yes
GTO	Yes
2010+ Camaro	No
G8	No
Trucks	Yes
3. Tighten the lower bolt first to 37 lb-ft, then upper bolt to 37 lb-ft.
4. 2010+ Camaro requires Gates belt # K060827
5. Route the belt and install over the fixed idler last.
6. Use a torque wrench to apply 25 lb-ft of tension. A square hole is provided to accept a 3/8 drive torque wrench.

WARNING: Applying too much belt tension can shorten the life of the pulley bearing.
7. Tighten the locking bolt to 40 lb-ft.
8. Periodically check belt tension.