



Ø .234 ± 0.62
 REAM Ø0.2480-0.2490 ± 0.50
 10X

FRONT OF BLOCK

REAR OF BLOCK

INDICATE PAN RAIL FLAT
 'X' DATUM: CENTER OF #3 MAIN
 'Y' DATUM: CRANK BORE CENTERLINE

DATE	REV	BAL.	DESCRIPTION	DR
GEOMETRIC DRAWING SYMBOLS				
▭ FLATNESS	∥ PARALLELISM	⊙ LEAST MATERIAL CONDITION		
— STRAIGHTNESS	∅ DIAMETER	⊕ MAXIMUM MATERIAL CONDITION		
○ CIRCULARITY	⊙ CONCENTRICITY	⊖ PROJECTED TOLERANCE ZONE		
⊙ CYLINDRICITY	⊙ CIRCULAR RUNOUT	⊕ POSITION		
∩ PROFILE OF A LINE	∩ TOTAL RUNOUT	⊖ BASIC DIMENSION		
∠ ANGULARITY	∩ SYMMETRY	⊖ COUNTERBORE		
⊥ PERPENDICULARITY	∩ PROFILE OF A SURFACE	∇ DEPTH		
DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED:				
2 PLACE ± .01	ENGLISH UNITS UNLESS NOTED		 3rd ANGLE PROJECTION	
3 PLACE ± .005	ALL ANGLES ± 0.25°			
4 PLACE ± .0005				
MATERIAL N/A				
MACHINING - LS1-LS6 MAIN CAP DOWEL				
SCALE	NTS		GROUP NO.	
DATE	10/10/2024		J.N.O.	
REQ'D BY	GF		TECH.DIR.	
DRAWN BY	WTS		QUAL.CONT.	
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